

NOTA/NOTE :

LES COTES ET CRITERES DU PLAN REPRES \ominus SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING INDICATED WITH \ominus MUST BE COPIED ON THE "CERTIFICATE OF COMPLIANCE"

MODIFICATIONS	INDEX INDEX
MODIFIE REP 002 (SVT PLAN 8890202740 MODIFIE -> SVT PLAN 8815089750)	B
MODIFIE REP 003 (SVT PLAN 8890202740 MODIFIE -> SVT PLAN 8815089751)	
MODIFIE IT.002 (AS PER DRAWING 8890202740 MODIFIE -> AS PER DRAWING 8815089750)	
MODIFIE IT.003 (AS PER DRAWING 8890202740 MODIFIE -> AS PER DRAWING 8815089751)	
SUPPRIME REP 003 ET 007 - SUPPRIME NOTA 1 ET 2 - MODIFIE QUANT.	C
REP 008 (4 -> 3), REP 011 (4 -> 3), REP 015 (6 -> 4), REP 016 (6 -> 4).	
DELETED IT.003 AND 007 - DELETED NOTE 1 AND 2 - MODIFIED QUANT.	
IT.008 (4 -> 3), IT.011 (4 -> 3), IT.015 (6 -> 4), IT.016 (6 -> 4)	
REDESSINE SUR CATIA V5	D
REDRAWN IN CATIA V5	
AJOUTE TRADUCTION EN ANGLAIS	E
ADDED TRANSLATION INTO ENGLISH	
MODIFIE REP 002	F
MODIFIED IT.002	
SUPPRIME REP 012, AJOUTE REP 009	G
DELETED IT.012 - ADDED IT.009	

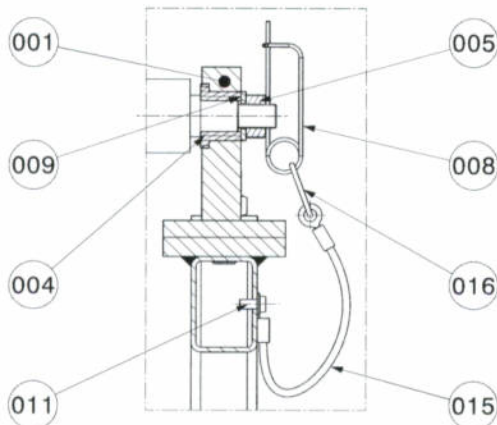
ALL DIMENSIONS ARE IN MILLIMETERS

MASSE DE L'OUTILLAGE: 12,5 Kg
TOOL WEIGHT: 12.5 Kg

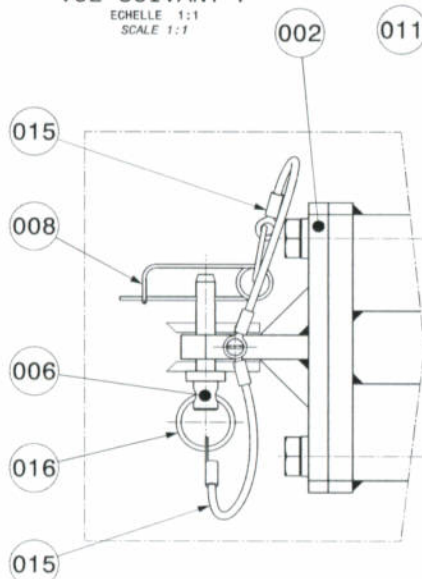
018	4	ANNEAU BRISE Ø22 BROKEN RING Ø22	FORN	3410-Ø22
			OU TM OR TM	9610011240
015	4	CABLE LG 152 CABLE LG : 152	AVDEL	LBTBV
			OU TM OR TM	9560131040
014				
013				
012	2	RONDELLE-240 WASHER-240	GTD	
011	3	VIS CB M4x8 SCREW CB M4x8	STD	
010				
3 009	2	RONDELLE WASHER	TEFLON PTFE PTFE	
SP 008	3	EPINGLE D'AXE AXIS PIN	TM	8810600006
A/D 007	1	BROCHE-Ø6 PIN-Ø6	TM	8815089748
SP 006	1	BROCHE Ø7.8 PIN Ø7.8	TM	8815089715
A/D 005	2	ECROU NUT	TM	8815089744
2 004	2	BAGUE RING	TEFLON PTFE PTFE	
SP 003	1	BRIDE ARRIERE BACK-FLANGE	TM	8815089751
A/D 002	1	BRIDE ARRIERE BACK-FLANGE	TM	TM4445G001
SP 001	1	BATI FRAME	TM	8890202720
A/D				

PL REP SH	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	Observations COMMENTS
DESIGNER PAR DRAWN BY: E.M.H. I.E. 2501105		APPROVE PAR APPROVED BY: ESCALA	INTERPRETATION/DESIGNATION INTERPRETATION OF DRAWING AS PER DATE: ST2100	
MACHINE / ENSEMBL ANNEAU 15-161-251		DESIGNATION/RECEP MOTOR/COMPLETE FULL ENGINE	BY RECIP / PART NUMBER DATE:	
DESIGNATION OUTILLAGE BATI SUPPORT MOTEUR				DATE: 2001/08
TOOL NAME ENGINE STAND				DATE: 2001/08
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA E.N.E. PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF IN AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION				DATE: 2001/08
Echelle SCALE 1/2.5				DATE: 2001/08
FORMAT SIZE A1				DATE: 2001/08
881 9 115 000				DATE: 2001/08
1/3				DATE: 2001/08

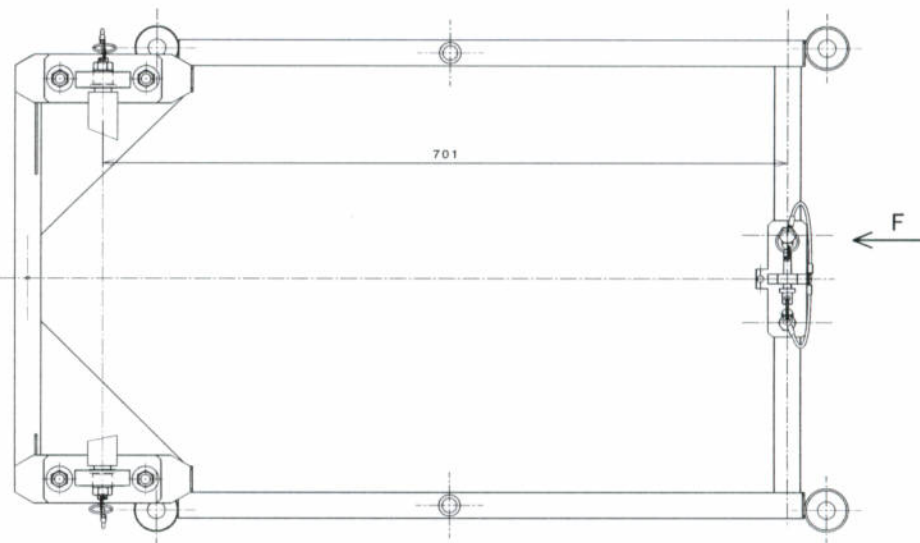
A-A
ECHELLE 1:1
SCALE 1:1



VUE SUIVANT F
ECHELLE 1:1
SCALE 1:1

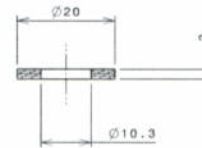


VUE SUIVANT G
VIEW ALONG G



DESIGNER: PAR DRAWN BY: E.M.H. REV. 2005/05		APPROVED BY: ESCOULA		INTERPRETATION OF DRAWINGS AT PER: ST2100	
MACHINE / ENGINE MOTEUR COMPLET FULL ENGINE		DESIGNATION OUTILLAGE			
BATI SUPPORT MOTEUR					
TOOL NAME					
ENGINE STAND					
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF THE AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
ECHELLE SCALE 1/2.5		FORMAT SIZE A1		881 9 115 000	
Turbomeca Group SAFRAN		COOK FABRICANT FOUR MANUFACTURER CODE		PLANCHE SHEET 2	

B-B



ECHELLE 1:1
SCALE 1:1

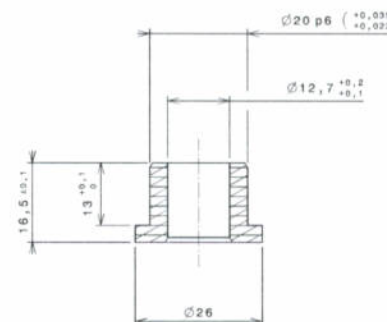


CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3 AT 45°

RONDELLE	TEFLON PTFE	USURAGE / WEAR	ECHELLE / SCALE	EXA-D
WASHER	PTFE	1/2	2/1	0506008
		881 9 115 009		INDEX / INDEX
				G



ECHELLE 1:1
SCALE 1:1



CHANFREINS NON COTES: 1 A 30° / AXE
NON-DIMENSIONED CHAMFERS: 1 AT 30° / AXIS
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3 AT 45°

BAGUE	TEFLON PTFE	USURAGE / WEAR	ECHELLE / SCALE	SEPS
RING	PTFE	1/2	2/1	0501007
		881 9 115 004		INDEX / INDEX

DESIGNED BY: E.M.A. I.E. 2001005	APPROVED BY: E.SCOULA	INTERPRETATION OF DRAWINGS AT PER: ST2100
MACHINE / ENGINE ARBEL 15-151-251	DESCRIPTION / PART DESCRIPTION MOTEUR COMPLET FULL ENGINE	BY / PART NUMBER
DESIGNATION OUTILAGE BATI SUPPORT MOTEUR		
TOOL NAME ENGINE STAND		
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		
ECHELLE / SCALE 1/2	Turbomeca Groupe SAFRAN	CODE FABRICANT FOUR MANUFACTURER CODE
FORMAT A1	881 9 115 000	PLANCHE / SHEET 3

Plan dessiné à l'aide du logiciel CATIA V5
Drawing drawn with CATIA V5 software